

A Tradition of Quality

We've Weathered The Storm

Where Were You....

- in September of 1959 when a tropical storm hit Northern California and dumped 12 inches of rain in one day?
- in 1962 when the Columbus Day storm hit Oregon, Washington and Northern California, causing \$250 million in damage?
- in 1973 when Hurricane Ava unleashed 120 mph winds on the Island of Hawaii?
- in September of 1977 when Hurricane Doreen devastated parts of Arizona, causing \$25 million in damage?
- in 1998 when El Nino hit the Pacific Coast?

Hopefully, in a home equipped with **International Window.**

Let's face it – life has its share of stormy weather. That's why it is important to furnish your home with windows and patio doors that you can depend on. International Window has specialized in making weather-resistant windows and patio doors in a variety of styles. In other words, we worry about the weather forecast . . . so you won't have to.



True to its namesake, the **Majestic Series** is distinguished in beauty, strength, durability and functionality. Every window and patio door is constructed from the highest grade vinyl available on the market today. The **Crown Series** offers homeowners attractive, functional windows and patio doors at an affordable price. Whether you are redecorating, building a new home, or adding on to an existing one, our comprehensive line of vinyl products offer a stylish look to fit every budget.

Other window companies have come and gone. Sure, there are still a few good ones. But at International Window we've weathered the storm . . . and there's just no substitute for experience.



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At International Window, quality is our trademark. That is why we leave nothing to chance. We use quality vinyl in all of our windows and patio doors. Each product then undergoes rigorous testing to ensure its adaptability to changing climatic conditions. By using state-of-the-art technology, we are able to consistently manufacture premium windows and patio doors.

Many companies talk about customer service, at International Window, we embrace it. Treating each customer with respect and dignity. That means keeping our promises, standing behind our products, shipping on time and listening to our customers' needs and our dedicated sales staff is available to assist you. Frankly, we value you as a customer, we appreciate your business and we'll do what it takes to make you happy. It's that simple.

MAJESTIC SERIES 5500

THE MAJESTIC SERIES has set the standard of excellence in the industry. The multi-chamber frame is heavy, remarkably strong and durable. International Window understands the importance of providing a secure environment for your family, we reinforced our sash with aluminum to add structural integrity and impede forced entry. Anti-theft devices like our recessed latch and lock system with secondary security mechanism are standard features in the Majestic Series and each window incorporates 100% welded joints and corners for added strength and security. As a result, each Majestic window also meets commercial rating requirements (C30). Specialty options include grids, leaded glass and v-groove glass configurations. Please ask your sales representative for details.

FRAME:

- 3 1/4" Frame Depth (Ease of installation)
- Welded Corners (Durability & performance)
- Multi-Chambered Frame (Strength & rigidity)
- Aluminum Stiffener in interlock (Structural integrity)
- Removable Track in sill (Easy to clean)
- Staggered Weep System
- Recessed Weep Hole Covers
- Double Wall around inside frame perimeter (Stronger & more durable)

Standard colors:





Exterior Color Options are available, check with your International Window Sale Representative for details.

White

Desert Sand

Due to printing limitations, actual colors may vary from the samples displayed.

Horizontal Sliding

THE HORIZONTAL SLIDING WINDOW

features many of the same characteristics as the Single Hung. Instead of raising vertically, the sash opens horizontally. The Sliding Window is equipped with premium, adjustable tandem rollers which ensure smooth operation for many years to come.



HORIZONTAL SLIDING WINDOW LOCK

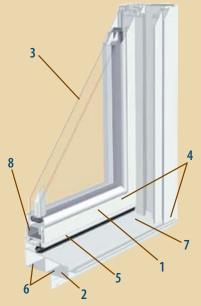




MAJESTIC

FEATURES

DOUBLE HUNG CORNER SECTION



- 1. Tilt-In Sash
- 2. 3 1/4" Frame Depth
- 3. 3/4" Standard or Optional 7/8" Glazing
- 4. Full Welded Frame & Sash
- 5. Accordion Gasket
- 6. Multi-Chamber Frame
- 7. Sloped Sill for Easy Cleaning
- 8. Aluminum Sash Stiffener

Additional Features

- Dual Sash Stops
- Deluxe Latch with Turn Lock to Match
- Flush Tilt- Hardware

SECURITY



RECESSED SECURITY LATCH & LOCK

THE DOUBLE HUNG WINDOW is the

premier product in the Majestic Series. This window has two sash (window panes.) and both operate vertically to allow for optimal ventilation.

The feature which distinguishes this window from that of our competitors is the truly welded corners with slope sill design. This unique trademark ensures long lasting performance. Our even sight line design enables you to maintain the beauty and crystal clarity of your windows from inside the home. Accessing the sash is easy. Simply depress the sash locks at the top of each window and tilt inward. The base of the sash have pivot hinges that will keep the sash attached to the frame. This window is also available in a single hung configuration.

Single Hung



Shown with optional grid pattern

Double Hung



Shown with optional grid pattern



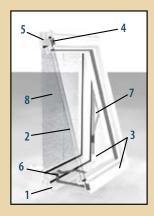
THE SINGLE HUNG WINDOW of the Majestic series provides excellent ventilation with a gentle vertical slide. The upper sash is fixed and the vent sash can be removed for cleaning and maintenance purposes.

MAJESTIC SERIES 5500

Awning & Casement

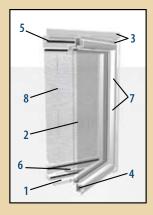
FEATURES

AWNING



- 1. 3 1/4" Frame Depth
- 2. 1" or 7/8" Glazing
- 3. Full Welded Frame & Sash
- 4. Aluminum Sash Reinforcement
- 5. Multi-Chamber Frame
- 6. Awning Operators
- 7. Sash Hinge
- 8. Extruded Screen Frame

CASEMENT



- 1. 3 1/4" Frame Depth
- 2. 7/8" Glazing or 1" Optional
- 3. Full Welded Frame & Sash
- 4. Aluminum Sash Reinforcement
- 5. Multi-Chamber Frame
- 6. Casement Operators
- 7. Knuckle Leaf Hinge
- 8. Extruded Screen Frame

THE AWNING AND CASEMENT WINDOWS

feature a heavy 3 1/4" frame, out swing, rotary operator and butt hinged casement. In addition, the awning and casements feature:

- NEW Euro-style lock and handle
- NEW Euro-style operators
- Custom aluminum butt hinges with a stainless steel pin
- U Factor as low as .30
- Double wall flush fin
- Flanged screen frame for "clean" look
- Extruded tubular aluminum screen frame for added strength
- Available in arch top styles

Standard Features:

- Multi point locking hardware
- Triple tier weather strip protection

Options:

- Available in 1" glazing
- Stainless hardware



New Full-Flip Folding Handle

Majestic Arch Top Casement & Awning Windows

The Majestic Arch Top Casement window will beautify your home for years to come. The contemporary design combines energy efficiency with fashionable style to produce an elegance that is unsurpassed in the industry. The Majestic Arch Top Casement features a unique hinge for extra stability, even sight line, fusion welded frame & sash and multi-chamber frame.



MAJESTIC SERIES 5500

Picture Window



Picture with Clear Glass

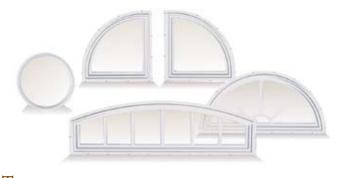


Picture with Grids

Create an eccentric perspective utilizing our various picture window configurations. Create a unique look to your home's character with the picture window of your choice. For a look that's picture perfect, select one of our charming fixed windows.

Full, Half, Quarter Circle Picture





To add spice and variety to a room, select one of our decorative fixed Picture Windows, including circle, quarter round, half circle, hexagon and expanded eyebrow.



Bay & Bow Windows

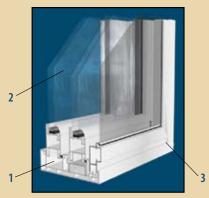
Open up your room with our Majestic Bay and Bow windows. Complete with head and seatboard and cable system for support.

Sliding Glass Doors

Lanai Series 5600 Sliding Door

The Lanai Series 5600 Sliding Door comes with heavy duty tandem rollers, multipoint locking, and deluxe welded frame. It carries the same design and structural details as our award-winning Lanai Series vinyl hinge door. Among other great features, this door comes equipped with YD Window's Energy Shield, a high performance, Low E Glass, which combats the harmful effects of ultraviolet light as well as dramatically reducing the solar energy entering a home.





5900 SLIDING GLASS DOOR CORNER SECTION

- 1. 5 1/2" Frame Depth
- 2. 3/4" Glazing
- 3. Full Miter Welded Frame and Sash
- 4. 3/4" Flat and 1" Sculptured Grid Option Available
- 5. 2 1/4" Extruded Stile and Rails

Additional Features

Door Reversible in the Field in 6'8" height



BEAUTIFULLY DESIGNED PATIO DOOR HANDLES



The Majestic 5900 Sliding Glass Door

Majestic Series 5900 Sliding Glass Door creates the perfect passage way between your home and the outdoors. The Majestic Series Door is crafted with the same detail as the Majestic Series Window. Vinyl patio doors are available in a variety of configurations that include grid patterns and specialty glass featuring v-groove detailing. A variety of options are available to ensure that maximum visual light is maintained without losing energy during seasonal changes.

SERIES 5900 - SLIDING GLASS DOOR

AVAILABLE CONFIGURATIONS XO				охо			оххо					
	OMINAL MENSIO		5-0	6-0	8-0	10-0	7-6	9-0 12-0 10-0 12-0 10			16-0	
	ROUGH OPENING		591/€	717/8	957/8	1197/8	903/4	1083/4	1443/4	1181/2	1421/2	1901/2
		NFD	593/8	713/8	953/8	1193/8	901/4	1081/4	1441/4	118	142	190
6-0	791/8	79³/s										
8-0	951/8	953/8	l									

CROWN SERIES 5300

THE CROWN SERIES offers homeowners competitively priced windows in a wide range of pleasing styles. In fact, most of the windows in the Crown Series are offered in the same configurations as the Majestic Series. Slimmer in design, these no-nonsense windows are available in dual glazing configurations. Our dual glazed windows provide added thermal and sound insulation. The Crown Series window employs a security latch and lock mechanism for ensured safety. The specialty options include grids, leaded glass and v-groove glass configurations.

FRAME:

- 2 3/4" Frame Depth (Ease of installation)
- Welded Corners (Durability & performance)
- Multi-Chambered Frame (Strength & rigidity)
- Steel Stiffener in interlock and Mullion (Structural integrity)
- Removable Track in sill (Easy to clean)

- Recessed Weep Hole Covers
- Double Wall around inside frame perimeter (Stronger & more durable)
- Slim Design inside frame perimeter (More contemporary and larger viewing areas)





White



Desert Sand

Exterior Color Options are available, check with your International Window Sale Representative for details.

Due to printing limitations, actual colors may vary from the samples displayed.





THE SINGLE HUNG WINDOW

is the premier Crown Series Window. This product gently glides vertically providing ventilation. The upper sash is fixed and the vent sash can be removed for cleaning and maintenance purposes. The single hung window is available in dual glaze and specialty glass options.



FEATURES

SINGLE HUNG CORNER SECTION



- 1. 3/4" Dual Glazing Standard
- 2. Full Welded Frame & Sash
- 3. Steel Stiffener
- 4. Multi-Chamber Frame
- 5. Single Motion Latch & Opening

SECURITY

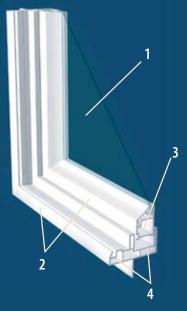


Crown Lock System

CROWN SERIES 5300

FEATURES

HORIZONTAL SLIDING CORNER SECTION



- 1. 3/4" Dual Glazing Standard
- 2. Full Welded Frame & Sash
- 3. Steel Stiffener
- 4. Multi-Chamber Frame
- 5. Single Motion Latch & Opening

Additional Features

- Anti-Lift
- Adjustable Tandem Rollers (Picture Below)



TANDEM ROLLERS

Horizontal Sliding

The Crown Horizontal Sliding Window features many of the same characteristics as the Single Hung. Instead of raising vertically, the sash opens horizontally. The Sliding Window is equipped with premium adjustable tandem rollers which ensure smooth operation for many years to come.



Picture & Acrylic Block



The Crown Series picture windows provide an excellent light source when ventilation is not desired or inaccessible. Create a unique look to your home's character with the picture window of your choice. For obscurity, choose our acrylic block option.

Full, Half, Quarter Circle Picture

For a look that's "picture" perfect, select one of our charming fixed windows. Available in various geometric patterns.



asement / Awning

Add personality to your home with the Crown Series Casement and Awning Windows. Using a shaft operator system to open and close the window, casement windows open from the side while awning windows open from the horizontal sill position providing ventilation.

Bay & Bow

We grouped a series of window styles together to create an impressive window design. Showcase a large room with Bay and Bow windows from International Window.



Jarden Window

Designed for the gardening enthusiast, the Crown Garden Window provides understated charm and warmth to the home. Ideal for the kitchen, this window allows plants and herbs to flourish by permitting a limited amount of sunlight to enter the solar chamber.

FEATURES

CASEMENT CROSS SECTION



AWNING CROSS SECTION



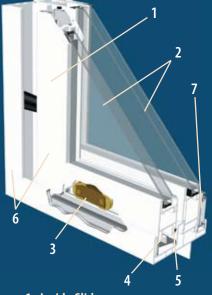
- . 3/4" Dual Glazing Standard
- 2. Full Welded Frame & Sash
- 3. Aluminum Stiffener
- 4. Multi-Chamber Frame
- 5. Casement Crank Handle
- 6. Vertical Sash Hinge
- 7. Horizontal Sash Hinge
- 8. Protective Fiber Mesh Screen
- 9. Multi Point Locking System



Patio Door

FEATURES

PATIO DOOR CORNER SECTION



- 1. Inside Slide
- 2. 3/4" Dual Glazing Standard
- 3. Tandem Adjustable Rollers
- 4. Aluminum Extruded Track
- 5. Steel Stiffener
- 6. Full Welded Frame & Sash

The Crown Series 5800 Patio Door creates the perfect passage way between the home and a patio, courtyard or veranda. Vinyl patio doors are available in a variety of configurations that include grid patterns and specialty glass finishes. Thermal glazing applications are available to ensure that maximum glass exposure is maintained without losing energy during seasonal extremes. Crown doors are the answer to protection from the elements with style and quality.



* Doors are Available in 4 1/2" and 5 1/2" Frame with or without nail fin.



SERIES 5800 - SLIDING DOOR*

	IINAL ENSION		5-0	6-0	8-0
	ROUGH OPENING		60	72	96
		NFD	59 ³/ ₈	713/8	953/8
6-8	80	793/8	ОХ	OX	ОХ
8-0	96	953/8	OX	OX	ОХ

*Also Available in XO.

Door Handle Options



OPTIONAL BRASS HANDLE

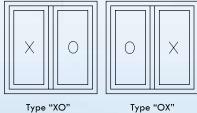
Crown 5365 Deluxe Retrofit Windows

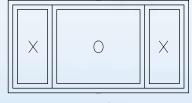
Sliding Window • Single Hung Window • Picture Window











Type "XOX"

HORIZONTAL SLIDING: The Crown Deluxe horizontal sliding window is truly designed for replacement purposes. The sliding window has adjustable tandem nylon rollers, sleek euro styled selflocking latch and continuous finger pull for ease of operation.

FEATURES:

- 34" Low-E Standard Glazing
- · Thin Dual Wall Flush Fin
- Attractive Shadow box detail
- **Aluminum Stiffener**
- **Multi-Chamber Frame**
- Continuous Water Diversion Channel **Around Entire Perimeter Frame**

ADDITIONAL FEATURES:

- · Sleek Euro Styled Self-Locking Latch
- · Anti-Lift
- Even Sight Line Option
- · Installation Screws and Plugs Furnished with Each Window

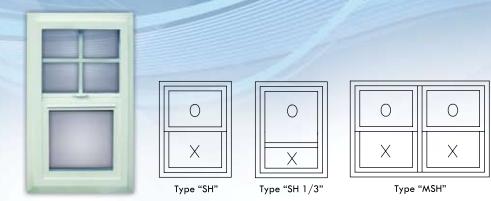
Horizontal Sliding Corner Section

- 01: ¾"low-E standard Energy Shield® glass or Energy Shield Xtreme® option
- 02: Warm Edge Technology Spacer
- 03: Removable track that allows easy cleaning
- 04: Multi-Chamber Frame
- 05: Thin Dual Wall Flush Fin
- 06: Baffled Weep Hole Cover



Adjustable Tandem Nylon Rollers





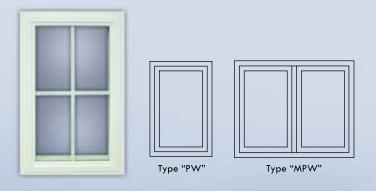
SINGLE HUNG WINDOW: The Crown "Deluxe" single hung window adds a beautiful view to any replacement project. The product glides vertically with ease of operation and has many of the same impressive characteristics of our sliding window.

FEATURES:

- 34" Low-E Standard Glazing
- · Thin Dual Wall Flush Fin
- · Attractive Shadow box detail
- Aluminum Stiffener
- Multi-Chamber Frame
- Continuous Water Diversion Channel Around Entire Perimeter Frame

ADDITIONAL FEATURES:

- Sleek Euro Styled Self-Locking Latch
- Even Sight Line Option
- Installation Screws and Plugs Furnished with Each Window

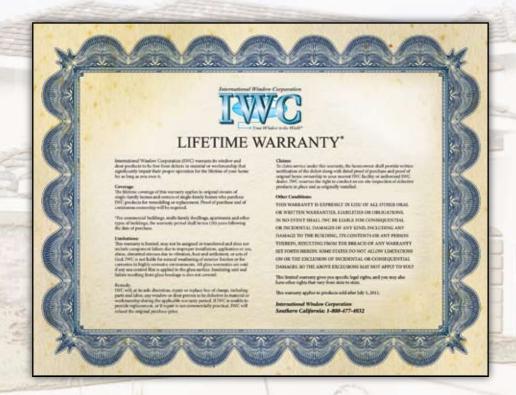


PICTURE WINDOW: The Crown "Deluxe" Picture Window provides an excellent light source when ventilation is not desired or inaccessible. Create a unique look to your home's character with a picture window of your choice.

FEATURES:

- ¾"Low-E Standard Glazing
- Interior Track Cover for Ease of Installation
- · Thin Dual Wall Flush Fin
- · Attractive Shadow box detail
- · Multi-Chamber Frame
- Continuous Water Diversion Channel Around Entire Perimeter Frame
- Installation Screws Furnished with Each Window

About Our Warranty

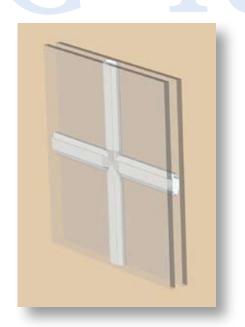


At International Window, quality products are our trademark, which is why we have left nothing to chance. Our Lifetime Warranty program is to help assure you, our valued customer, that International Window stands behind it's products.

For more information regarding the International Window Lifetime Warranty please contact your authorized International Window Dealer or visit our website at www.intlwindow.com.

International Window appreciates your interest in our windows and doors and will continue to make strides to provide you with the highest quality and value.

TRIDS PTIONS

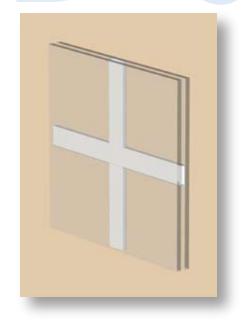




Flat Grid Design



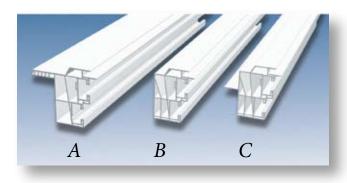
Sculptured Grid Design

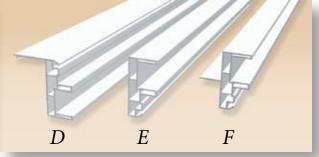


Grid designs are available for most window configurations, providing a rich colonial flavor for your home's decor. Grid patterns are available in sculptured design and non-sculptured design. Various grid configurations are available creating custom looks.

Window Frame Profiles

Majestic Series Profiles Crown Series Profiles





D. FLUSH FIN E. BLOCK FRAME F. NAIL-ON FRAME A. FLUSH FIN B. BLOCK FRAME C. NAIL-ON FRAME

m Multiple window frame profiles are available on most Majestic and Crown products. Three styles of frames are available to meet various applications. The flush fin frame is utilized for replacement of old windows. The block frame is utilized for replacement or new construction applications. The nail-on fin frame is most commonly utilized for new construction applications.

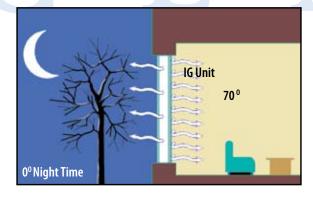
Window Doors Performance Matrix

Series	Description	AAMA Rating (1)	Structurally Tested (MPH) (2)	Forced Entry	U-Value Range (5)	SHGC Range (6)	VLT Range (7)	STC Range (8)
5500	Awning	AP-C40	153	Passed ⁽⁴⁾	0.28 - 0.43	0.15 - 0.50	0.11 - 0.52	32 - 38
MAJESTIC	Casement	C-C35	143	Passed ⁽³⁾⁾	0.28 - 0.43	0.15 - 0.50	0.11 - 0.52	32 - 38
WINDOWS	Double Hung	DH-LC30	132	Passed ⁽³⁾⁽⁴⁾	0.33 - 0.53	0.17 - 0.56	0.12 - 0.59	30 - 35
	Horizontal Slide XO	HS-LC35	143	Passed ⁽⁴⁾	0.27 - 0.49	0.17 - 0.57	0.12 - 0.60	27 - 33
	Picture Window	FW-C30	132	Passed ⁽³⁾⁽⁴⁾	0.25 - 0.45	0.18 - 0.60	0.12 - 0.62	26 - 36
	Single Hung	H-CW35	132	Passed ⁽⁴⁾	0.27 - 0.47	0.17 - 0.57	0.12 - 0.60	30 - 33
5300	Awning	AP-C30	132	Passed ⁽⁴⁾	0.26 - 0.46	0.17 - 0.55	0.12 - 0.57	32 - 36
CROWN	Casement	C-C35	143	Passed ⁽³⁾	0.26 - 0.46	0.17 - 0.55	0.12 - 0.57	32 - 36
WINDOWS	Horizontal Slide	HS-LC25	121	Passed ⁽³⁾⁽⁴⁾	0.28 - 0.53	0.19 - 0.63	0.13 - 0.66	26 - 35
	Picture Window	FW-C30	132	Passed ⁽³⁾⁽⁴⁾	0.26 - 0.52	0.21 - 0.71	0.15 - 0.74	28 - 33
	Single Hung	H-LC25	121	Passed ⁽³⁾	0.28 - 0.53	0.19 - 0.63	0.13 - 0.66	28 - 35
5600 DOOR	Sliding Door	SD-R20	108	Passed ⁽³⁾	0.33 - 0.52	0.14 - 0.49	0.10 - 0.52	N/A
5800 DOOR	Sliding Door	SD-R20	108	Passed ⁽³⁾⁽⁴⁾	0.28 - 0.53	0.19 - 0.63	0.08 - 0.68	29 - 35
5900 DOOR	Sliding Door	SD-R20	108	Passed ⁽³⁾	0.28 - 0.53	0.18 - 0.62	0.13 - 0.66	28 - 36

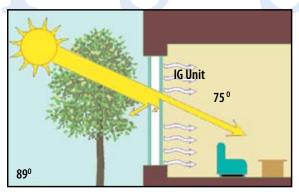
- 1. Tested in accordance to AAMA/WDMA/CSA 101/I.S.2/A440-05
- 2. Static pressure and air velocity relationship expressed mathematically by the formula: $P = 0.00256V^2$
- 3. Forced entry resistance tested in accordance to CAWM 301-90 for windows and CAWM 300-96 for doors.
- 4. Forced entry resistance tested in accordance to ASTM F588 for windows and ASTM F842 for doors.
- 5. U-Value determined in accordance to NFRC 100.
- 6. Solar heat gain coefficient certified in accordance to NFRC-200.
- 7. Visible light transmittance certified in accordance to NFRC-200.
- 8. Sound transmission class determined using ASTM-413.

GLASS PERFORMANCE

Winter Comfort



Summer Comfort



Both the Majestic and Crown Series products offer protection from the sun's harmful ultraviolet rays while addressing heat conservation issues. Combating the harmful effects of ultraviolet light will assist in reducing deterioration of window treatments, home furnishings and floorings. Low-emissivity (low-e or the ability to block heat & ultraviolet light) glass options dramatically reduce the ultraviolet light's ability to enter your home. Additionally, reflecting heat, whether internally or externally, is a concern of all home owners from an economic and ecological standpoint. Think smart and inquire about International Window's low-e glass options to save, in more ways than one!

Majestic Series 5500 & Crown

NOM	INAL NSION		1-6	2-0	2-6	3-0	3-6
	ROU		18	24	30	36	42
	3.50 1111 000	NFD*	173/8	233/8	293/8	353/8	413/8
1-0	12	113/8					
1-6	18	173/8					
2-0	24	233/8					
2-6	30	293/8					
3-0	36	353/8					
3-6	42	413/8					
4-0	48	473/8					
4-6	54	533/8					
5-0	60	593/8					
6-0	72	713/8			*		

STANDARD SIZES SHOWN. NON-STANDARD SIZES AVAILABLE UPON REQUEST.

SINGLE HUNG							
\Box	\prod	HORIZONTAL SLIDE					





SERIES 5300 CONFIGURATIONS

4-0	5-0	6-0	7-0	8-0	10-0				
48	60	72	84	96	120				
473/8	59 ³ / ₈	71 ³ /8	833/8	95 ³ /8	119 ³ /8				
	*				*				
	• [*	: 1				
		• (• •		*	•				
				*	•				
	• .			*	•				
AVAILABLE ONLY IN SERIES									

AVAILABLE ONLY IN SERIES 5500 PRODUCT LINE AVAILABLE ONLY IN SERIES 5300 PRODUCT LINE

- UBC EGRESS FOR MAJESTIC SERIES 5500
- **UBC EGRESS FOR CROWN SERIES 5300**



FIXED OVER AWNING



FULL CIRCLE



HALF CIRCLE

QUARTER CIRCLE

VINYL WINDOWS & DOORS VINYL WINDOWS & DOORS VINYL WINDO NDOWS & DOORS VINYL WINDOWS & DOORS VINYL WINDOWS & DOO

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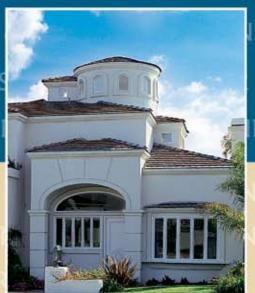
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